



# Automotive Speaker Grill

This speaker grill was printed on the H350<sup>®</sup> 3D printer with SAF<sup>™</sup> PA11 plant-based material. The complex geometry, small holes and flexibility needed for this part was achievable by using SAF<sup>™</sup> technology. This part would be nearly impossible to print in any other additive manufacturing technology.

A production injection mold for this part would cost approximately \$100K-\$200K with a lead time of several months.

System	H350 <sup>®</sup> 3D Printer
Material	PA11
Build Time	12 hrs (21 parts)
Material Used	13.4 in <sup>3</sup> (34 cm <sup>3</sup> )